



GREWIN INDUSTRIAL GROUP CO.,LTD.

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**NAME: GW-7004B 4-Inch Belt-Type Fully Automatic Toroidal
Winding Machine**



GREWIN INDUSTRIAL GROUP CO.,LTD.

Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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1.Specification:

1	Model	GW-7004B
2	power supply	220V/110V 50/60HZ
3	Air pressure	0.6Kpa-0.8Kpa
4	Maximum wire diameter	0.4mm
5	Minimum wire diameter	0.15mm
6	Maximum finished outer diameter	30mm
7	Minimum finished inner diameter	4mm
8	Maximum finished product height	28mm
9	Line spacing control	Programming control

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10	Sectional winding control	Programming control
11	Cumulative winding control	Programming control
12	Cable motor	Hybrid stepping motor
13	Main motor	servo motor
14	Winding speed	Adjustable,the fastest equipment is1400rpm
15	physical dimension	900mm*900mm*1500mm
16	Weight	75KG

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2.Features

1. Intelligent fully automatic toroidal coil winding machine adopts PLC human-machine interface.

The control system is designed to be simple and reasonable in operation, and is suitable for the production of various types of toroidal coils product, wide range of use, high efficiency and convenience, easy installation, debugging and maintenance. The operator's skill requirements are relatively low, and simple requirements can be used to operate skillfully.

2. You can replace the magazine and guide wheel by yourself according to different product requirements. The equipment adopts a road-mounted design with a simple and compact appearance, and is driven by a servo motor. The movement is smooth, precise and stable, and all transmissions and standard parts are made of well-known brand, long life and stable performance.

3. Various winding methods can be customized according to different product requirements (such as: Counter winding, secondary wire storage, etc.)

4. When a fault occurs, the winding machine will automatically stop and alarm. Alarm items are displayed on the screen.

5. Configure the corresponding magazine and corresponding guide wheel according to customer requirements.

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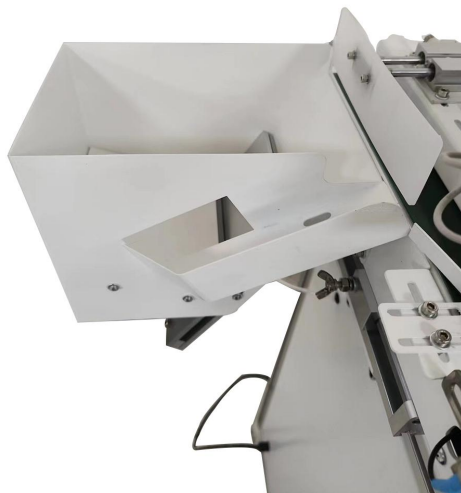
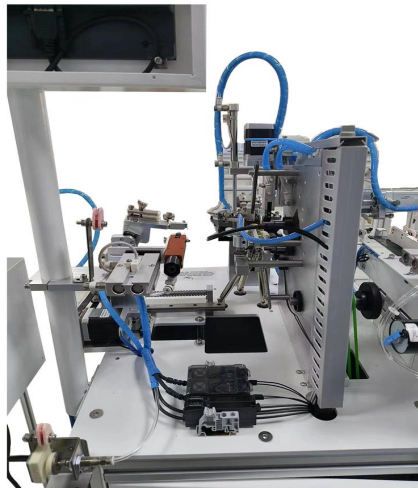
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6. PLC can store a variety of different winding modes, and each device can adapt for the winding requirements of multiple products, double pulse identification is used for wire storage and winding. It has the detection function.

3.Detailed display



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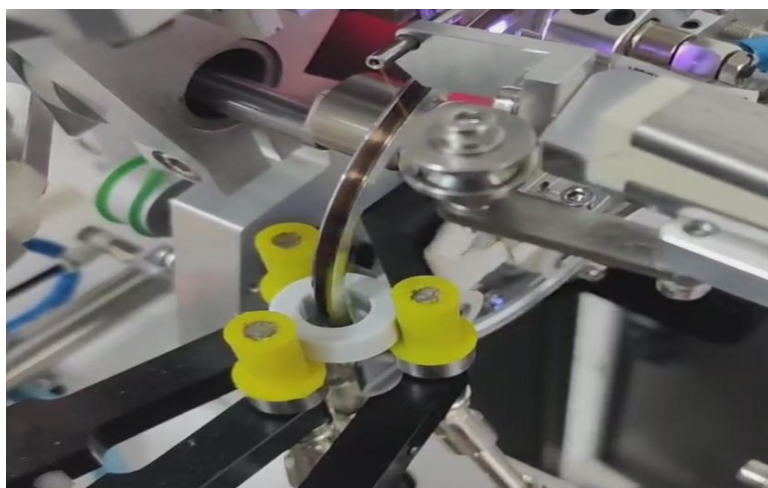
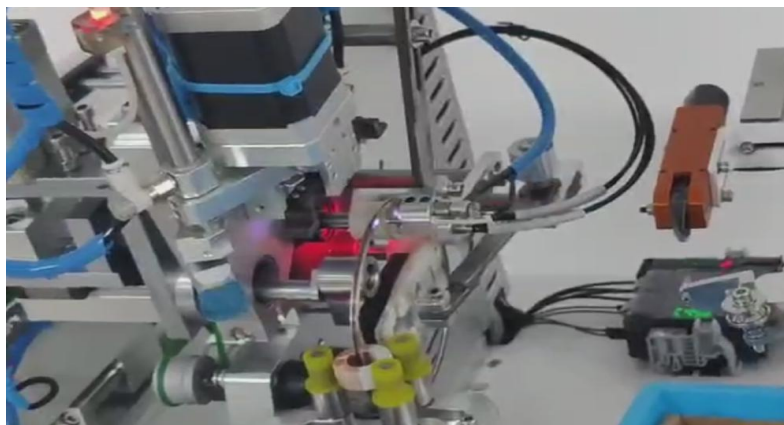
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4.Packaging

Packaging Material: Carton/Wooden case with foam inside. 1. General package(Paper carton or plastic bag): For small equipped parts for Digital CNC Wire Coil Winding Machine, Package it with form and pack paper to guarantee unbroken during the transport. 2.Wooden case package: For larger scale Digital CNC Wire Coil Winding Machine ,we have special skilled carpenter, who would make the proper wooden case with exact thickness, density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



5.Market Area

We work closely with Southeast Asia, European, America, South America, Australia, New Zealand partners to provide local sales, support and service assistance for coil winding machines.

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6.FACTORY:

We-GREWIN INDUSTRIAL GROUP is expert in winding machines line s for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'P atents,"high-tech enterprises"by the government.



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